



IRON MAN

7/8" Seamless Rollformer



Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

416 Stainless Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 18 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ■ 1-YEAR Parts & Labor/Electrical

www.kwmgutterman.com

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Phone (815) 725-9205 ■ Fax (815) 725-4429 ■ Toll-free (888) 729-4290





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SPECIFICATIONS

Power 3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor	Dimensions Length – 184" (467.36 cm) Height – 52" (132.08 cm) Width – 35" (88.9 cm)											
Weight Approximately 1,850 lbs. (839.15 kg)	Drive Powered polyurethane drive rollers via chains and sprockets											
Shear 7" – Front pull guillotine 8" – Front pull guillotine	Speed Approximately 35 feet per minute											
Controls Push button entry and exit end controls with "jog" feature	Options <ul style="list-style-type: none"> Machine mount cradles Additional runout support stands CE Certified wiring Additional turnstiles Additional spools 											
Recommended Materials Maximum width 7" – 18" Maximum width 8" – 20" <table> <tr> <th>Material</th><th>Maximum Gauge</th></tr> <tr> <td>Painted steel</td><td>24</td></tr> <tr> <td>Aluminized steel</td><td>24</td></tr> <tr> <td>Ternecoat steel</td><td>24</td></tr> <tr> <td>Aluminum</td><td>.032</td></tr> <tr> <td>Copper</td><td>16 oz.–20 oz. 3/4 hard</td></tr> </table>		Material	Maximum Gauge	Painted steel	24	Aluminized steel	24	Ternecoat steel	24	Aluminum	.032	Copper
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