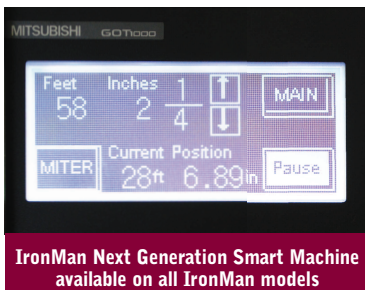




# IRON MAN

## 5 1/2" Fascia Gutter



Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.



### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation
- Rollforms all standard metals with minimal or no adjustment

### Modular Turnstile Upright System

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

### Structural Steel Frame

- Welded tubular frame

**ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ■ 1-YEAR Parts & Labor/Electrical**

[www.kwmgutterman.com](http://www.kwmgutterman.com)

795 South Larkin Avenue, Rockdale, Illinois 60436 ■ E-mail [sales@kwmgutterman.com](mailto:sales@kwmgutterman.com)

Phone (815) 725-9205 ■ Fax (815) 725-4429 ■ Toll-free (888) 729-4290





# IRON MAN

## 5 1/2" Fascia Gutter

### SPECIFICATIONS

<b>Power</b> 3/4 HP, 110 volt, single phase, 13.6 ampere, totally enclosed fan cooled (T.E.F.C.) motor	<b>Dimensions</b> Length – 152" (386.08 cm) Height – 49" (124.46 cm) Width – 24" (61.0 cm)					
<b>Weight</b> Approximately 1,375 lbs. (624 kg)	<b>Drive</b> Powered polyurethane drive rollers via chains and sprockets					
<b>Shear</b> Front pull guillotine	<b>Speed</b> Approximately 35 feet per minute					
<b>Controls</b> Push button entry and exit end controls with "jog" feature	<b>Options</b> <ul style="list-style-type: none"> <li>▪ Smart Machine (automated length control)</li> <li>▪ Machine mount cradles</li> <li>▪ Fixed upright system</li> <li>▪ Additional runout support stands</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ Flange assembly for roofing</li> </ul>					
<b>Recommended Materials</b> 14" and 15" wide <table> <tr> <td><b>Material</b></td><td><b>Maximum Gauge</b></td></tr> <tr> <td>Aluminum</td><td>.032</td></tr> <tr> <td>Copper</td><td>16 oz.–20 oz. 3/4 hard</td></tr> </table>		<b>Material</b>	<b>Maximum Gauge</b>	Aluminum	.032	Copper
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