

# The Largest Manufacturer and #1 Seller of Gutter Machines in the USA



#### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

#### **Electrical and Control System**

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 11 ampere

#### Structural Steel Frame

Welded tubular frame

## Modular Turnstile Upright System & Transfer Bars

Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE**: 3-YEARS Parts & Labor/Mechanical • 1-YEAR Parts & Labor/Electrical

www.kwmgutterman.com

795 South Larkin Avenue, Rockdale, Illinois 60436 **E-mail** sales@kwmgutterman.com **Phone** (815) 725-9205 **Fax** (815) 725-4429 **Toll-free** (888) 729-4290







## Manufacturing the Best Built to Stand the Test



## Junior 5"

#### **SPECIFICATIONS**

п	_	-		-	
_		ш	A1	-	3 7

3/4 HP, 110 volt, single phase, 11 ampere, totally enclosed fan cooled (T.E.F.C.) motor

#### **Dimensions**

Length – 85" (215.9 cm) Height – 33" (83.8 cm) Width – 24" (61.0 cm)

#### Weight

Approximately 922 lbs. (419.1 kg) with two full size cradles

#### **Drive**

Powered polyurethane drive rollers via chains and sprockets

#### Shear

Front pull guillotine

#### Speed

Approximately 35 feet per minute

#### Controls

Push button entry and exit end controls with "jog" feature

#### **Options**

- Machine mount cradles
- Additional runout support stands
- Smart Machine (automated length control)
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Trailer riser pad

#### **Recommended Materials**

Maximum width 11 3/4" to 12 3/8"

Material Maximum Gauge

Aluminum .032

Copper 16 oz.–20 oz. 3/4 hard

## www.kwmgutterman.com

795 South Larkin Avenue Rockdale, Illinois 60436 E-mail sales@kwmgutterman.com
Phone (815) 725-9205 Fax (815) 725-4429 Toll-free (888) 729-4290



