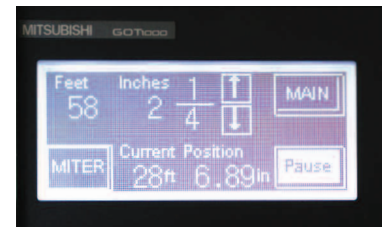


IRON MAN

6" Half-Round Seamless Rollformer



IronMan Next Generation Smart Machine
available on all IronMan models

Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

Reverse Curl Front Hem Bar

- Unique reverse bead profile (standard single side painted coil)
- 12 forming stations; .002 hard chrome rollers

Polyurethane Drive Train

- 5 station polyurethane drive train
- Eliminates slippage from cold weather and condensation
- Rollform a broad range of materials (aluminum, copper, steel)

Hardcoat Anodized Radius Forming Rollers

- Free-floating rollers produce less pressure and more product uniformity
- Aluminum forming roller (reduces machine weight)

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System

- Transfer bars (ease of coil loading)

ROCK SOLID GUARANTEE: 3-YEARS Parts & Labor/Mechanical ▪ **1-YEAR** Parts & Labor/Electrical

www.kwmgutterman.com

795 South Larkin Avenue, Rockdale, Illinois 60436 ▪ **E-mail** sales@kwmgutterman.com

Phone (815) 725-9205 ▪ **Fax** (815) 725-4429 ▪ **Toll-free** (888) 729-4290





6" Half-Round Seamless Rollformer

SPECIFICATIONS

<p>Power 1 ½ HP, 110 volt, single phase, 18 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p>Dimensions Length – 169" (429.26 cm) Height – 50" (127.0 cm) Width – 24" (61.0 cm)</p>													
<p>Weight Approximately 1,300 lbs. (589.7 kg)</p>	<p>Drive Powered polyurethane drive rollers via chains and sprockets</p>													
<p>Shear Front pull guillotine</p>	<p>Speed Approximately 35 feet per minute</p>													
<p>Controls Push button entry and exit end controls with "jog" feature</p>	<p>Options</p> <ul style="list-style-type: none"> ▪ Smart Machine (automated length control) ▪ Traditional curl ▪ 5" Profile Available ▪ Reverse and traditional curl option ▪ Machine mount cradles ▪ Additional runout support stands ▪ CE Certified wiring ▪ Additional turnstiles ▪ Additional spools ▪ 12 volt, DC power ▪ Trailer riser pad 													
<p>Recommended Materials Maximum width 11.875" (30.16 cm)</p> <table border="0"> <thead> <tr> <th>Material</th> <th>Maximum Gauge</th> </tr> </thead> <tbody> <tr> <td>Painted steel</td> <td>26</td> </tr> <tr> <td>Galvanized steel</td> <td>26</td> </tr> <tr> <td>Aluminized steel</td> <td>26</td> </tr> <tr> <td>Ternecoat steel</td> <td>26</td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz. 3/4 hard</td> </tr> </tbody> </table>		Material	Maximum Gauge	Painted steel	26	Galvanized steel	26	Aluminized steel	26	Ternecoat steel	26	Aluminum	.032	Copper
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