



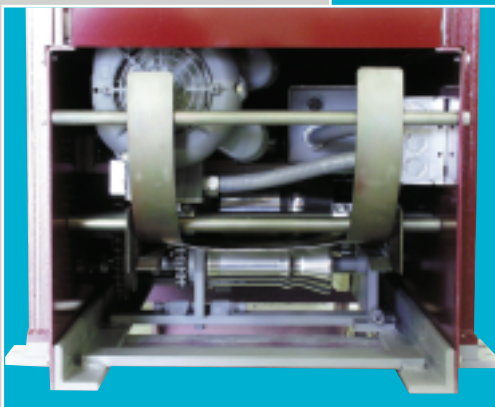
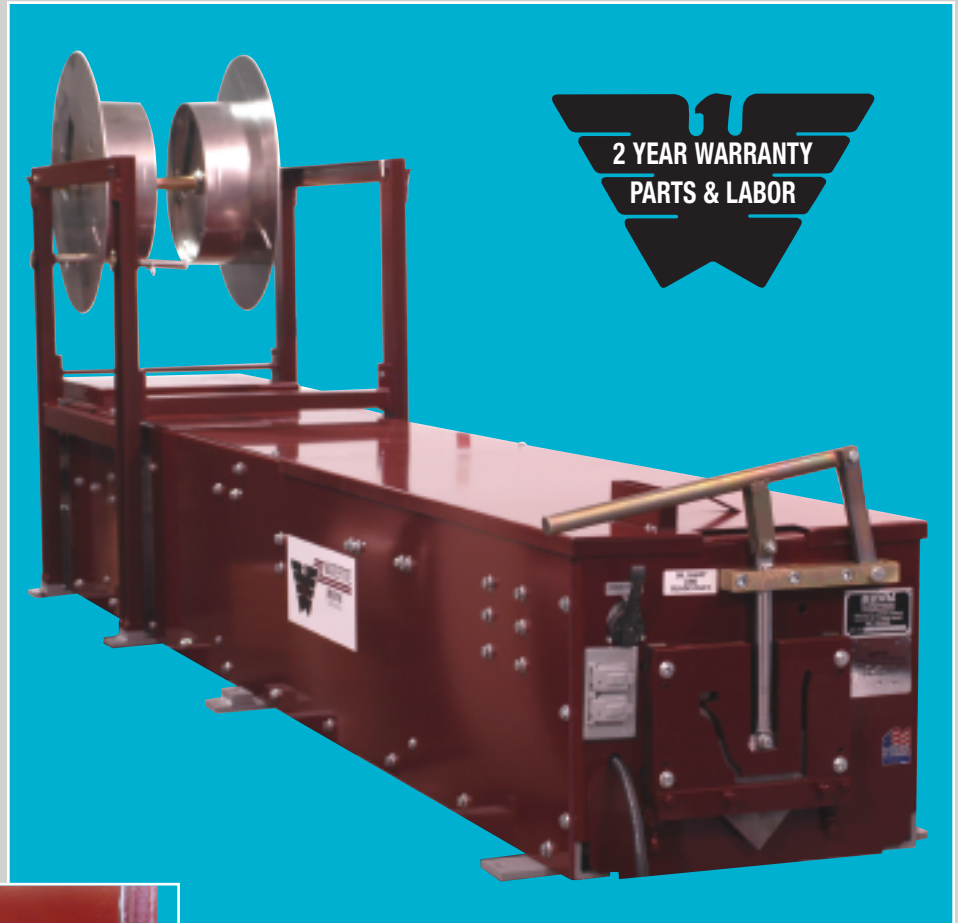
6" SEAMLESS GUTTER ROLLFORMER

Standard Equipment

- Straight blade guillotine
- Seven station aluminum box
- Emergency shutdown switch
- Easy adjust entrance guides
- Two quick release runout stands

Standard Upright System

- 2 spool upright & 1 aluminum spool
- New aluminum spools less than half the weight of steel spools
- Weight distributing upright system distributes the weight of the coils to the floor of the vehicle, not the machine



New easy-adjust entrance guides



Front pull guillotine



6" SEAMLESS GUTTER ROLLFORMER

Specifications

Dimensions

Top of spools to the bottom of machine 52".

25" Wide. Length 127" with straight blade guillotine. 129 $\frac{3}{4}$ " with front pull guillotine.

Construction

3/8" steel frame welded on a jig fixture for accuracy. Fully enclosed with 7 gauge steel sides.

All parts individually painted prior to assembly.

Drive/Forming Rollers

Fourteen drive forming rollers—8 bottom, 6 top. Rollers are 10-18 steel plated,

.002 industrial hard-chrome.

Weight

1,655 lbs.

Power

3/4 HP, high torque sealed motor. 1 HP reduction gear. Machine plugs directly into 110-120V outlet.

Production

Approximately 35 feet per minute

Recommended Materials

11 $\frac{3}{4}$ " to 12 $\frac{3}{8}$ " wide

Material

Aluminum

Painted steel

Galvanized steel

Copper

Maximum Gauge

.032

26

26

16 oz.-20 oz. $\frac{3}{4}$ hard

Options

- Front pull guillotine with push button controls
- Additional runout support stands
- 220 volt/50hz.
- Single, double or triple spool upright available
- Machine mount cradle
- 12 volt (DC power)
- Trailer riser pad

Watertite products are manufactured and marketed by



795 South Larkin Avenue • Rockdale, Illinois 60436

Phone: (815) 725-9205 • Fax: (815) 725-4429 • Toll-free: (888) 729-4290

E-mail: sales@kwmgutterman.com • www.kwmgutterman.com